JW DIV OFFICE

EXTERIOR DOORS - JELD WEN GALV TECH - GALVANIZED STEEL

The Techs

Material Safety Data Sheet

I. IDENTIFICATION:						
PRODUCT NAME: Galvanized Sho	eet-Low C and HSL	A Steel (Hot Dipped)	MANUFACTURER:			
İ		GalvTech				
COMMON NAME(S): Same		300 Miffiln Road				
		•	Pittsburgh, PA 15207			
CAS NO.: 65997-19-5			<u>-</u> .			
II. INGREDIENTS AND RECOMMENDED OCCUPATIONAL EXPOSURE LIMITS						
NOTE: Steel products under nermal conditions do not present an inhabition, Ingestion or contact health hazard (See Section VI.).						
BASE METAL, ALLOYING		EXPOSURE LIMITS	EXPOSURE LIMITS			
ELEMENTS & METALLIC COATING	% WEIGHT	OSHA PEL	ACGIH TLV			
Base Metal: Iron	Balance	10 mg/M ³ for iron exide fume	5 mg/M ³ for iron oxide fume			
Alloying Elements:						
Carbon	.25 max	None established	None established			
Manganese	.05/1.90	(c) 5 mg/M ³	(c) 5 mg/M ³ - dust 1 mg/M ³ - fume			
Phosphorous	15 max	None for inorganic phosphates	None for inorganic phosphates			
Sultur	.05 max	13 mg/M ³ as SO ₂	5 mg/M ³ as SO ₂			
Calumbium	.10 साबर	Name established	None established			
Vanadium	.20 max	(c) 0.5 mg/M ³ as V ₂ O ₅ dust (c) 0.1 mg/M ³ as V ₂ O ₅ fume	0 05 mg/M ³ as respirable dust and fume			
Titanium	.30 max	15 mg/M ³ as TiO ₂	10 mg/M ³ -Total 5 mg/M ³ -Resp. dust			
Ram Earth (Ce)	.10 max	None established	None established			
Aluminum	.10 max	None established	10 mg/M ³			
Metallic Coating: Zinc	8,5/9.9	5 mg/M ³	10 mg/M ³ - Total ZnO dust 5 mg/M ³ - Resp. ZnO dust & fume			
Aluminum	0,04 max	None established	10 mg/M ³			
Antimony	0,02 max	0.5 mg/M ³	0.5 mg/M ³			
Lead	0.02 max	0 05 mg/M3	0.15 mg/M3			
Iron	0.1/1.5	10 mg/M ³ for Iron exide fume	5 mg/M ³ for iron oxide fume			
Oil coating may be used; see Annex II.		(c) denotes "ceiling limit" which is no				
Note: All commercial metals contain small are						
referred to as "trace" or "residual" elem- or residual elements that may be encountered in a						
or residual elements that may be encountered in steel products are provided in Annex I so that their potential hazards may be considered. PHYSIGAL DATA:						
MELTING POINT APPEARANCE Metallic Gray, BASE METALL 37500 E METALLIC COATING: BOO BOOR 5						
BASE METAL: 2750° F METALLIC COATING: 800-900° F AND ODOR. No Odor						
IV. FIRE AND EXPLOSION HAZARD DATA						
STEEL PRODUCTS IN THE SOLID STATE PRESENT NO FIRE OR EXPLOSION HAZARD						
V. REACTIVITY DATA						
Stable under normal conditions of use, storage, and transport. Will react with strong acid to liberate hydrogen. At						
temperatures above the melting point of the coating, may liberate zinc fumes.						

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ORIGINAL ISSUE DATE:	6/1/92	REVISED:		
INFORMATION & EMERG	ENCY TELEPHONE			

OFF HOUR EMERGENCIES (412) 464-5000

This information is taken from sources or based upon data believed to be reliable; however, NexTech makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.

VI. HEALTH HAZARD DATA

NOTE: Steal products under normal conditions do not present an inhalation, ingestion or contact health hazard. However, operations, such as burning, welding, sewing, brazing, grinding, and possibly machining, etc., which results in elevating the temperature of the product to or above its melting point or results in the generation of airborne particulates, may present health hazards.

EFFECTS OF OVEREXPOSURE:

MAJOR EXPOSURE HAZARD

Inhalation

Skin Contact

Eye Contact

Ingestion

Chronic inhalation of high concentrations of iron oxide fumes or dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens.

The inhalation of high concentrations of freshly formed oxide fumes and dusts of Manganese, Copper, Lead and/or Zinc in the respirable particle size range can cause an influenza-like illness termed metal fume fever. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in the mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever and chills.

EMERGENCY AND FIRST AID PROCEDURES:

For overexposure to airbome fumes and particulates, remove exposed person to fresh air. If breathing is difficult or has stopped, administer artificial respiration or oxygen as indicated. Seek medical attention promptly.

Treat metal fume fever by bed rest, and administer a pain and fever reducing medication.

VII-SPILLOR LEAK PROGEDURES

NOT APPLICABLE TO STEEL IN THE SOLID STATE.

VIII. SPECIAL PROTECTION INFORMATION

RESPIRATORY:

NIOSH/MSHA-approved dust and fume respirators should be used to avoid excessive inhalation of particulates.

Appropriate respirator selection depends on the magnitude of exposure.

SKIN:

Protective gloves should be worn as required for welding, burning or handling operations.

EYE:

Use safety glasses or goggles as required for welding, burning or handling operations.

VENTILATION:

Local exhaust ventilation should be provided when welding, burning, sawing, brazing, grinding or machining to prevent excessive dust or fume exposures.

OTHER PROTECTIVE EQUIPMENT:

Depending upon the conditions of use and specific work situation, additional protective equipment and/or clothing may be required to control exposures.

IX. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Operations with the potential for generating high concentrations of airborne particulates should be evaluated and controlled as necessary. Avoid breathing metal fumes and/or dusts.

OTHER COMMENTS:

No additional comments are believed to be necessary for this product.

ORIGINAL ISSUE DATE: 6/1/92 REVISED: ______

INFORMATION & EMERGENCY TELEPHONE NUMBERS:

8 A.M. - 5 P.M., MONDAY - FRIDAY (412) 464-5000

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MENZNER LUMBER & SUPPLY CO.

P.O. Box 217 • 105 Main St. • Marathon, WI 54448-0217 715/443-2354 • FAX: 715/443-3798 • In State 600/472-2910 • Out of State 800/451-3986

WAUWATOSA / IDC / NASHOTAH MATERIAL SAFETY DATA SHEET MOULDINGS - MENZNER LUMBER WOOD DUST

Trade Name: Wood Dust

Synonyms: None

Description: Particles generated by any manual or mechanical cutting or abrasion process performed on wood.

PHYSICAL DATA

Boiling Point: Not Applicable

Specific Gravity: Variable, dependent on wood species and

moisture content.

Vapor Density: Not Applicable

% Volatiles of Volume: Not Applicable

Melting Point: Not Applicable Vanor Pressure: Not Applicable Solubility In Water: Insoluble Evanoration Rate: Not Applicable

pH: Not Applicable

Appearance & Odor: Light to dark colored, granular solid. Color and odor are dependent on the wood species and time

since dust was generated.

FIRE & EXPLOSION DATA

Flash Point: Not Applicable

Auto-Ignition Temperature: Variable, typically 400-500

degrees F.

Explosive Limits In Air: 40 grams M3 (LEL).

Extinguishing Media: Water, CO2, sand.

Special Fire Fighting Procedures: Wet down with water. Wet down wood dust to reduce the likelihood of ignition or dispersion of dust into the air. Remove burned or wet dust to

open area after fire is extinguished.

Unusual Fire & Explosion Hazard: Strong to severe explosion hazard if wood dust "cloud" contacts an ignition source.

HEALTH EFFECTS DATA

Hazardous Components Expesure Limit (OSHA*) Exposure Limit (ACCIH) Soft & Hardwood Dust 5mg/M3 8 hr. TWA Smg/M3 8 hr. TWA 10 mg/M3 15 min. STEL (Except as follows) 10mg/M3 15 min. STEL

img/M3 8 hr. TWA Certain Hardwoods Smg/M3 8 br. TWA 10mg/MB 15 min. STEL Such As Beech Or Oak 10mg/M3 15 min. STEL

* Although OSHA's air contaminants rule, including OSHA's wood dust PELS. was struck down in AFL-CIO vz. OSHA, 965 F. 2nd 962 (11th Cir. 1992), 2 number of states have incorporated those provisions in their state pluns. Additionally, OSHA has announced that it may cite companies under the OSH Act general duty clause under appropriate circumstances for non-compliance with these levels.

Skin & Eye Contact: Eye irritation and allergic contact dermatitis. Wood dust can cause eye irritation. Various species of wood dust can elicit allergic contact dermatitis in sensitized individuals.

Ingestion: Not Applicable.

Skin Absorption: Not known to occur.

Inhalation: May cause nasal dryness, irritation and obstruction.

colds have also been reported.

Coughing, wheezing, & sneezing, sinusitis & prolonged

Chronic Effects: Wood dust, depending on species, may cause dermatitis on prolonged or repeated contact. May cause respiratory sensitization and/or irritation.

IARC classifies wood dust as a carcinogen to humans (group 1). This classification is based primarily on IARC's evaluation of increased risk in the occurrence of adenocarcinomas of the nasal area.

REACTIVE DATA

Conditions Contributing To Instability: Stable under normal

Incompatibility: Avoid contact with oxidizing agents, drying oils, and flame. Product may ignite at temperatures in excess of 400 degrees F. Hazardous Decomposition Products: Thermal-oxidative degradation of wood produces irritating and toxic fumes and gases including CO. aldehydes, and inorganic acids.

Conditions Contributing To Polymerization: Not Applicable

PRECAUTIONS & SAFE HANDLING

Eye Contact: Avoid.

Skin Contact: Avoid repeated or prolonged contact with skin, Careful

bathing and clean clothes are indicated after exposure.

Inhalation: Avoid repeated or prolonged breathing of wood dust in air.

Oxidizing Agents & Drying Oil: Avoid contact.

Open Flame: Avoid.

GENERALLY APPLICABLE CONTROL MEASURES

Ventilation; Provide adequate general and local exhaust ventilation to maintain healthful working conditions.

Safety Equipment: Provide and wear goggles or safety glasses. Other protective equipment such as gloves and approved respirators may be needed depending upon dust conditions.

EMERGENCY & FIRST AID PROCEDURES

Eyes: Flush with water to remove dust particles. If irritation persists get medical attention.

Skin: Get medical advice if a rash or persistent irritation or dermantis occur and before returning to work where wood dust is present. Inhalation: Remove to fresh air and get medical advice if persistent irritation, severe coughing, or breathing difficulties occur and before returning to work where wood dust is present.

Ingestion: Not Applicable.

SPILL/LEAK CLEAN UP PROCEDURES

Sweep or vacuum spills for recovery or disposal. Avoid creating dust conditions. Provide good ventilation where dust conditions may occur. Place recovered wood dust in a container for proper disposal.

Disclaimer: The information and data herein are believed to be accurate and have been compiled from sources believed to be reliable. It is offered for your consideration, investigation, and verification. There is no warranty of any kind, express or implied, concerning the accuracy or completeness Revised 9/19/97 of the information and data herein.

PRODUCT INFORMATION

CHEMICAL NAME

WOOD DUST (For all untreated wood and wood products.)

MANUFACTURER

Menzner Lumber & Supply Co. 105 Main St., Marathon, WI 54448 715-443-2354.

HAZARD WARNING

Sawing, sanding, or machining wood products can produce wood dust which can cause a flammable or explosive hazard. Wood dust may cause lung, upper respiratory tract, eye, and skin irritation. Some wood species may cause dermatitis and/or allergic respiratory effects. The International Agency For Research On Cancer (IARC) has classified wood dust as a nasal carcinogen in humans.

See Material Safety Data Sheet for additional information

First Aid: If inhaled, remove to fresh air. In case of contact, flush eyes and skin with water. If irritation persists call a physician.

PRECAUTIONARY MEASURES

Avoid dust contact with ignition source. Avoid dust contact with eyes and skin. Sweep or vacuum dust for recovery or disposal. Avoid prolonged or repeated breathing of wood dust in air.